

2012 ENVIRONMENTAL LEADERSHIP PROGRAM (ELP) AWARDS

February 29, 2012 1:30 P.M.

Oliver Pollock Room DEQ Headquarters Galvez Building

602 North 5th Street Baton Rouge, LA 70802

ELP AWARDS & RECOGNITION

Welcome

Alex Appeaning, Ph.D.

Deputy Secretary, Louisiana Department of Environmental Quality

Presentation Of Awards

The Honorable Peggy M. Hatch

Secretary, Louisiana Department of Environmental Quality

The Honorable Gordon Dove

Chair, House Natural Resources and Environment Committee

The Honorable Mike Walsworth

Chair, Senate Environmental Quality Committee

Closing Remarks

Linda M. Brown

ELP Coordinator



ELP AWARD WINNERS

The Zerangue Group, Lafayette, LA: The "X-Tractor" Sugarcane Processor

The Zerangue Group is being awarded an *Environmental Leadership Program* (*ELP*) Special Recognition Award in Pollution Prevention for its advances in the sugarcane processing industry through the invention of the X-Tractor Sugarcane Processor. The X-Tractor is designed to be pulled alongside a traditional cane harvester or set-up as a stand-alone unit and process sugarcane on-site. As a result, bagasse is collected on-site and made available for delivery to other vendors. Biofuels producers, such as ethanol, can store the bagasse for future processing, allowing the biofuel refinery the ability to process and generate year round. Additionally, the need to burn the cane in the field is eliminated, reducing greenhouse gas emissions, smoke and ash. In addition to the above, the X-Tractor saves approximately \$24 million a year in transportation costs.

Valero Refining-St. Charles Refinery, Norco, LA: Valero Cat Cracker Conversion

Valero Refining-St. Charles Refinery is being awarded an *Environmental Leadership Program (ELP) Large Business Achievement Award in Pollution Prevention* for making a commitment to continuous improvement in its environmental performance by converting its MilliSecond Catalytic Cracking Unit to a Fluid Catalytic Unit. The key to efficient operation of a catalytic cracking unit is the ability to regenerate and recirculate catalyst. As a result of the unit conversion, over 4,700 annual tons of waste catalyst are eliminated by a two stage catalyst separation system. In addition to eliminating the need for disposal of waste catalyst into local landfills, less fresh catalyst is required for operation and therefore, improving overall air quality by eliminating 17.5 annual tons of emissions. This project was a huge undertaking in the midst of a slow economy. This indicates a further commitment to growth through innovation and environmentally clean products.

Rubicon, LLC, Geismar, LA: Aniline II Boiler Efficiency Improvement Project

Rubicon, LLC is being awarded an *Environmental Leadership Program (ELP) Large Business Achievement Award in Pollution Prevention* for reducing hydrogen usage and significant energy conservation, thereby reducing environmental impacts while operating the aniline II boiler more efficiently. The overall efficiency of the aniline II boiler was increased by the installation of a new damper with tighter shutoff capabilities. Improvements to the combustion control by replacing the existing air flow meter with a multi-point thermal dispersion flow element also increased efficiency. These improvements resulted in a savings of more than \$700,000.

Albemarle Corporation, Baton Rouge, LA: VECAP EMS Implementation and Certification

Albemarle Corporation is being awarded an *Environmental Leadership Program* (*ELP*) Large Business Achievement Award in Environmental Management Systems for being certified in Voluntary Emissions Control Action Plan (VECAP). VECAP is a proactive product stewardship initiative established by the flame retardant industry that uses a mass balance approach to determine potential chemical emissions from a given process. Currently, there are no state or federal regulations that require the implementation of a program such as VECAP. VECAP represents a voluntary and proactive effort to reduce emissions to the environment above and beyond present North American regulatory standards.

Marathon Petroleum, Garyville, LA: Hands-on Science Experiments at Local Schools

Marathon Petroleum is being awarded an *Environmental Leadership Program* (*ELP*) Large Business Achievement Award in Community Environmental Outreach for volunteering with third and fourth grade students at local elementary schools with hands-on experiments to encourage students to explore and learn about chemistry, physics and geology. For the past ten years, Marathon has targeted this age group to generate excitement and curiosity about science and nature. Approximately 20 Marathon employee volunteers interact with 70-100 students, allowing them to see the value of having a strong foundation in science and improving student interest in science so that they leave school with the academic, technical and employability skills necessary to be successful in the 21st century workplace.

ExxonMobil Polyolefins Plant, Baton Rouge, LA: ExxonMobil Community Outreach Team EMCOT

ExxonMobil Polyolefins Plant is being awarded an *Environmental Leadership Program (ELP) Large Business Achievement Award in Community Environmental Outreach* for volunteering in the local community to provide information on the importance of recycling and science and math education. ExxonMobil employee volunteers (EMCOT) is an ongoing group that works on projects mutually beneficial to all in the surrounding communities by partnering with several schools and two headstart programs. Numerous activities involving EMCOT and the surrounding communities fostered mutual respect while providing beneficial information.

PCS Nitrogen Fertilizer, Geismar, LA: Greenhouse Gas Reduction

PCS Nitrogen Fertilizer is being awarded an *Environmental Leadership Program* (*ELP*) *Medium Business Achievement Award in Pollution Prevention* for significantly reducing nitrous oxide emissions by installing a secondary catalyst in the reactor bed of Nitric Acid Train 5. EPA has identified nitrous oxide as a very potent greenhouse gas with a global warming factor 310 times greater than carbon dioxide. The installation resulted in an approximate 75 percent reduction in the generation of nitrous oxide, which represents a reduction of greater than 3,000 tons per year.

Advanced Specialized Carriers, Pineville, LA: Beneficial Reuse

Advanced Specialized Carriers is being awarded an *Environmental Leadership Program (ELP) Small Business Recognition Award in Pollution Prevention* for reducing the amount of waste transported to landfills. Advanced Specialized Carriers picks up oily water and soapy water for treatment and recycling. By keeping this waste out of the landfills, the use of solidification materials are decreased and space is freed up in landfills.

Country Club Auto Repair & Bentley's Collision, Lake Charles, LA: Limit Waste Project

Country Club Auto Repair & Bentley's Collision is being awarded an *Environmental Leadership Program (ELP) Small Business Recognition Award in Pollution Prevention* for implementing a pollution prevention program by reducing the amount of waste used and disposed of at its auto repair shop. Through the implementation of several projects, including identifying where waste was generated and managed, installing water-based paint booths thereby reducing Volatile Organic Compound (VOC) emissions, and increasing recycling activities, the elimination of waste improved the working environment and made the community better.

LifeCity, New Orleans, LA: Gumbo Green Games

LifeCity is being awarded an Environmental Leadership Program (ELP) Small Business Achievement Award in Community Environmental Outreach for implementing the Gumbo Green Games as a fun competition for New Orleansarea retailers, restaurants, offices and Mardi Gras Krewes, to reduce costs and harmful environmental impacts on the community. While examining their business practices and working towards their goals throughout the competition, organizations were able to improve their social, environmental and economic outcomes.

City of Carencro, Carencro, LA: Automated Meter Reading Program

City of Carencro is being awarded an *Environmental Leadership Program* (*ELP*) *Municipality Recognition Award in Pollution Prevention* for improving the efficiency of its wastewater treatment system and installing over 2,000 automatic meter reading devices on water meters throughout the city. The updated water meters allowed the city to read the meters in a more efficient manner, thereby reducing the amount of water it discharged during the production process and the quantity of chemicals it used in the production of water.

City of Scott, Scott, LA:

Household Hazardous Waste and White Good Collection Day

City of Scott is being awarded an *Environmental Leadership Program (ELP) Municipality Achievement Award in Community Environmental Outreach* for hosting collection days for household hazardous waste and white goods as a free service for the citizens of Scott to properly dispose of these materials and keep them out of the waterways and natural environment. The city encouraged recycling in order to preserve our valuable resources and promote poison control.

Capital Area Corporate Recycling Council (CACRC), Baton Rouge, LA: Recycle Your Electronics Day-Partnership WBRZ and CACRC

Capital Area Corporate Recycling Council (CACRC) is being awarded an *Environmental Leadership Program (ELP) Non-Governmental Organization Achievement Award* in Pollution Prevention for committing to electronic scrap reduction and providing recycled computers and equipment to schools, nonprofits, and low income families; and using the framework of reuse, recover and recycle for the material that flows through the facility. CACRC received donations of used computer/electronic equipment and refurbished them for distribution described above. CACRC held 29 recycling events in partnership with local communities, businesses, and media sponsors.

Harry Hurst Middle School Green Team, Destrehan, LA: Litter Reduction

Harry Hurst Middle School Green Team is being awarded an *Environmental Leadership Program (ELP) Schools Recognition Award in Pollution Prevention* for increasing recycling at the school and introducing composting. The Green Team encouraged classmates to recycle paper, plastic, aluminum and cardboard. Through education and experience, students adopted a lifestyle of promoting sustainable living and experienced firsthand the impact that individuals and communities collectively have on the environment. These projects encourage the students to be better environmental stewards of our resources.

Montessori School for Shreveport, Shreveport, LA: Coates Bluff Greenway and Watershed Protection

Montessori School for Shreveport is being awarded an *Environmental Leadership Program (ELP) Schools Achievement Award in Community Environmental Outreach* for undertaking the cleanup effort leading to the removal of 25,000 pounds of trash. Additionally, a trail has been established connecting three schools and a community center creating a field trip destination for the entire city of Shreveport. Defining this area by its watershed has led to the education of preventative measures. Continued protection and future conservation will be key in preserving this area as an important wildlife corridor.

2011- 2012 NEW ELP MEMBERS

Advanced Specialized Carriers, Inc.
City of Eunice - Wastewater Department
City of Pineville
City of Scott
City of Youngsville
LifeCity, LLC
Mitchell Transportation
PCS Nitrogen Fertilizer, LP
Town of Boyce
Town of Delcambre
Town of Delhi
Town of Welsh
Town of White Castle
Village of Simsboro



Zerangue Group

ENVIRONMENTAL LEADERSHIP PROGRAM

Steering Committee Members & Associations

David Burroughs
Chemtrade Logistics

Dr. David Constant *LSU College of Engineering*

Rita Czek

DynMcDermott Petroleum Operations
Company

Paul Davidson

Black Bear Conservation Coalition

Wally Dows

Marathon Petroleum Company LLC

Robert Berg

ExxonMobil, Baton Rouge Facilities

Dave Goldsmith

Georgia Gulf Corporation

Henry Graham

Louisiana Chemical Association (LCA)

Richard Metcalf

Louisiana Mid-Continent Oil and Gas Association

William Perkins

Louisiana Pulp and Paper Assn/Georgia Pacific

William Rhodes

Monsanto Company

Julie H. Roussel

The Air & Waste Management Association (A&WMA)/Dow Chemical

Alex B. Sheffield

Geosyntec Consultants/Louisiana Water Environment Association

Dr. Brent W. Smith

Louisiana Environmental Professionals Association

Emily Stich

Louisiana Association of Business and Industry (LABI)

Cathy Porthouse

Cytec Industries, Inc.

